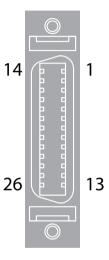


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Pin	Colour	Function*
1	brown	A/STP0 +
2	brown/white	A/STP0 -
3	red	B/DIR0 +
4	red/black	B/DIRO -
5	orange	A/STP1 +
6	orange/black	A/STP1-
7	yellow	B/DIR1+
8	yellow/black	B/DIR1 -
9	green	A/STP2 +
10	green/black	A/STP2 -
11	blue	B/DIR2 +
12	blue/white	B/DIR2-
13	purple	WDOG -
14	grey	Z/EN0 +
15	grey/black	Z/EN0 -
16	white	5V Out
17	white/black	OV
18	pink	Z/ENB1 +
19	pink/black	Z/ENB1 -
20	pale blue	5V Out
21	light blue/black	OV
22	light green	Z/ENB2 +
23	light green/black	Z/ENB2 -
24	white/red	5V Out
25	white/blue	OV
26	purple/white	WDOG +
* Function dependant on Axis Type.		



## QUICK START GUIDE MDR CABLE (FLEXSLICE)

Strip the non connector end of the cable to form flying leads and wire as required





CAD data Drawings to aid packaging and mounting are available in various formats from the Trio web site. Products should be wired by qualified persons.

Specifications may change without notice. E & OE